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(71) Applicant (for all designated States except US): TOSOH SMD, INC. [US/US]; 3600 Gantz Road, Grove City, OH 43123 (US).

(72) Inventors; and

- (75) Inventors/Applicants (for US only): BAILEY, Robert, S. [US/US]; 1493 Trail Court, Grove City, OH 43123 (US). HOLCOMB, Melvin, K. [US/US]; 2205 Buttercup Lane, Grove City, OH 43123 (US).
- (74) Agents: ELLSWORTH, Jeffrey, S. et al.; Wegman, Hessler & Vanderburg, 6055 Rockside Woods Boulevard, Suite 200, Cleveland, OH 44131 (US).

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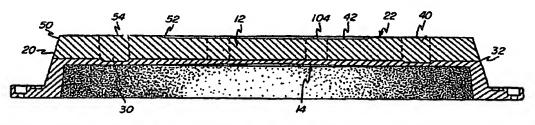
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(54) Title: SPUTTERING TARGET ASSEMBLY HAVING LOW CONDUCTIVITY BACKING PLATE AND METHOD OF **MAKING SAME** 



(57) Abstract: A target and backing plate assembly and method of making the same. The backing plate is made of a material having an electrical conductivity less than or equal to 45 % IACS and is selected from the group consisting of Al alloys, Cu alloys, magnesium, magnesium alloys, molybdenum, molybdenum alloys, zinc, zinc alloys, nickel and nickel alloys.

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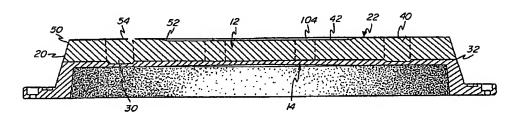
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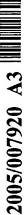
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(54) Title: SPUTTERING TARGET ASSEMBLY HAVING LOW CONDUCTIVITY BACKING PLATE AND METHOD OF MAKING SAME



(57) Abstract: A target and backing plate assembly (10) and method of making the same. The backing plate (14) is made of a material having an electrical conductivity less than or equal to 45 % IACS and is selected from the group consisting of Al alloys, Cu alloys, magnesium, magnesium alloys, molybdenum, molybdenum alloys, zinc, zinc alloys, nickel and nickel alloys. The target (12) is bonded to the backing plate (14).



# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/22615

A. CLASSIFICATION OF SUBJECT MATTER  IPC(7) : B21D 39/03; C23C 14/34  US CL : 29/428; 204/298.12  According to International Patent Classification (IPC) or to both national classification and IPC  B. FIELDS SEARCHED  Minimum documentation searched (classification system followed by classification symbols)  U.S.: 29/428; 204/298.12, 298.13					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Please See Continuation Sheet					
C. DOCT	JMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.		
х	US 5,947,053 A (BURNHAM et al.) 07 September	1999 (07.09.1999). See column 4, lines	10, 11		
<u></u> А	58-67.		1-9, 12		
x 	US 6,085,966 A (SHIMOMUKI et al.) 11 July 2000 (11.07.2000). See Figure 1 and column 4, lines 4-31.		10, 11		
Α	,		1-9, 12		
<u>x</u>	US 2003/0014140 A1 (NAKAJIMA et al.) 16 January 2003 (16.01.2003). See Figure 7 and page 1, paragraphs [0002] and [0003].		10, 11		
Α			1-9, 12		
<u>x</u>	US 6,330,013 B1 (KASHIWAYA et al.) 11 December 2001 (11.12.2001). See Figure 4 and column 14, lines 17-22.		10, 11		
Α			1-9, 12		
	documents are listed in the continuation of Box C.	See patent family annex.			
* S <sub>1</sub>	Special categories of cited documents: "T" later document published after the international filing date or pric date and not in conflict with the application but cited to understate				
	defining the general state of the art which is not considered to be lar relevance	principle or theory underlying the inve	1		
•	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive s when the document is taken alone		ed to involve an inventive step		
establish ( specified)	combined with one or more other such documents, such combina		when the document is documents, such combination		
"O" document	referring to an oral disclosure, use, exhibition or other means	being obvious to a person skilled in the	art		
priority da	priority date claimed				
Date of the actual completion of the international search  11 January 2005 (11.01.2005)  Date of mailing of the international search report  12 January 2005 (11.01.2005)			n report		
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Mai Con P.O Alex	I Stop PCT, Attn: ISA/US umissioner for Patents . Box 1450 uandria, Virginia 22313-1450	David P. Bryant Pand	in H. Veney  gal Specialist  Center 3700		
racsimile No	. (703) 305-3230				

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### INTERNATIONAL SEARCH REPORT

International application No. PCT/US04/22615

egory *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
х 	US 5,282,943 A (LANNUTTI et al.) 01 February 1994 (01.02.1994). See Figure 1; column 3, lines 12-17; and column 4, lines 15-18.	10, 11
Α		1-9, 12
<u>x</u>	US 4,597,847 A (BOYS) 01 July 1986 (01.07.1986). See Figure 4A and column 7, lines 12-25.	10, 11
A		1-9, 12
	·	

## INTERNATIONAL SEARCH REPORT

International application No. PCT/US04/22615

Continuation of Item 4 of the first sheet: The title is too long. The new title is as follows:			
Sputtering Target Having Low Conductivity Backing Plate			
Continuation of B. FIELDS SEARCHED Item 3: EAST BRS search terms: sputtering target, conductivity, backing plate			

Form PCT/IŞA/210 (extra sheet) (January 2004)